

**SUPERLIFT SUSPENSION SYSTEMS**

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ADD-A-LEAFS (AAL) INSTALLATION INSTRUCTIONS

INTRODUCTION

Installation requires a professional mechanic. Prior to beginning, inspect the vehicles steering, driveline, and brake systems, paying close attention to the suspension link arms and bushings, anti-sway bars and bushings, tie rod ends, pitman arm, ball joints and wheel bearings. Also check the steering sector-to-frame and all suspension-to-frame attaching points for stress cracks. The overall vehicle must be in excellent working condition; repair or replace all worn parts.

Read instructions several times before starting. Be sure you have all needed parts and know where they install. Read each step completely as you go.

NOTES:

- Prior to operating a torch, protect any heat-sensitive components located in the immediate area by covering them with a water saturated cloth. Most undercoatings are flammable, but can be extinguished using a water-filled spray bottle. Have this and an ABC rated fire extinguisher at hand.
- Prior to inserting leafs, be sure all leaf mating surfaces are free of grit, grease, undercoating, etc.
- A factory service manual for this particular year and model vehicle must be on hand. The manual will contain fastener torque specs and any assembly techniques or special tool requirements that are unique to this vehicle.
- Shock absorber length, depending on the particular vehicle, may not be adequate. Whatever the case, we recommend the installation of a premium shock for optimum performance.
- The spring pads (where the leafs or blocks seat on the axle) are prone to collapse or warp, especially towards their ends. The blocks (or springs) require a perfectly flat mating surface or excessive spring axle wrap-up will result. If the pads are not flat, replate or replace them.
- Overload AALs are designed to replace the stock spring pack's bottom leafs. The stock bottom leaf can be retained (positioned under the AAL) if the extra lift is desired. Extra lift gained will be the thickness of the stock bottom leaf.
- Prior to disassembly, inspect stock U-bolts for corrosion and adequate length. Rear U-bolts will probably be too short if degree shims are used or if the stock overload leaf is retained when overload type AALs are used.
- A foot-pound torque reading is given in parenthesis () after each appropriate fastener.
- Do not fabricate any components to gain additional suspension height.
- Prior to attaching components, be sure all mating surfaces are free of grit, grease, undercoating, etc.

- Use the check-off box "" found at each step to help you keep your place. Two "" denotes that one check-off box is for the driver side and one is for the passenger side. Unless otherwise noted, always start with the driver side.

INTRODUCTION

Superlift offers two types of add-a-leafs, full length and overload type. The installation process is basically the same for either type; it is their positioning in the spring pack that differs. An AAL is always placed beneath the leaf that is just longer than it so that all spring pack leafs remain progressively longer from bottom to top.

All full length and some overload types require spring pack disassembly. Some springs have fairly thick (3/16" to 1/4") riveted-on steel "straps" that hold the leaf plates together. Generally, the straps must be spread for spring pack disassembly, then re-formed to allow for the AALs' extra thickness. These straps re-form easily when heated and can be reused. Depending on fuel tank location, for safety, it may be required to remove springs from vehicle.

Instead of thick straps, other springs have relatively thin "bend clips" that are not reusable. New 2-piece bend clips are included with these applications. Some applications include aluminum degree shims to help reduce driveshaft angle.

INSTALLATION PROCEDURE

1) PREPARE VEHICLE...

- Put vehicle in neutral, raise vehicle with a suitable jack and secure jack stands beneath the frame rails. For front installations, the stands normally are placed just behind the springs' rear hangers. For rear installations, the stands are generally placed just in front of the springs' front hangers.
- Put vehicle in Park, or low gear for manual transmissions, and chock the tires remaining on the floor to prevent accidental movement.
- Remove tires and position floor jacks to support rear axle.

2) SPRING PACK DISASSEMBLY...

- Remove spring-to-axle U-bolts and move axle several inches away from springs.
- If the straps or bend clips that hold the spring pack together must be disturbed, do these first then remove the spring center bolt. Have C-clamps in place on either side of each strap, clamp, or center bolt before the piece is spread / removed.

CAUTION: Take care when releasing the C-clamps since the springs are under load and will "spring" apart when released.

- Inspect the spring pads as described in the NOTES section and repair / replace as needed.

3) SPRING PACK ASSEMBLY...

- On each side, insert the AAL in the proper pyramid order.

- Recompress the pack with the C-clamp, not the center bolt, to avoid stripping the bolt / nut threads. After tightening, trim excess bolt.
- If applicable, re-form the straps or install new bend clips. If heat is used on the straps, allow them to cool naturally and thoroughly before removing the C-clamps.

NOTE: Certain AAL applications (mostly Jeeps) include tapered aluminum degree shims to reduce rear driveshaft angle. The shims are to be attached to the main leaf tops (leafs with the mounting eyes) via the center bolts. The shims' curved surface seat against the springs; the flat (top) sides mate to the spring pads on the axle housing. Face the shims' thick end towards front of vehicle.

4) REATTACHING THE AXLE...

- Using the floor jack(s), mate the springs to their pads, being sure that the center bolt heads seat properly. Evenly torque the U-bolts using a "X" tightening sequence.

SUPERLIFT U-BOLT TORQUE GUIDE

NOTE: Torque specifications apply to Superlift U-bolts only

DESCRIPTION	PLATED (lb-ft)	PLAIN FINISH (lb-ft)
1/2" dia., up to 13" long	57	92
9/16" dia., up to 13 1/2" long	82	131
9/16 dia., 13 1/2" and longer	106	185
5/8" dia., up to 14 1/2" long	112	181
5/8" dia., 14 1/2" and longer	145	256

- If the complete spring packs were removed from the vehicle, snug-up, but do not fully tighten the stock shackle and stationary spring eye bolts. These bolts are not torqued until Step 8 when the suspension is supporting vehicle weight.

5) FRONT AXLE ONLY...

- Most models have turning radius stop bolts located on the front axle knuckles. In full lock turns, these stops limit turning before the tires made contact with the leaf springs or the steering sector itself is "bottomed out". Adjust each stop bolt to where it limits turning at least 1/2" before tire-to-spring contact occurs or the sector is bottomed out. Tire-to-spring contact may cause tire damage and, in extreme cases, increase the possibility of vehicle rollover. If the sector is "bottomed" and receives a blow (from contact with a curb, rut, etc.), sector damage and / or failure may occur.

6) CLEARANCE CHECK...

- With the vehicle still on jack stands, and the suspension “hanging” at full extension travel, cycle steering lock-to-lock and check all components for proper operation and clearances. Pay special attention to the clearance between the tires / wheels and brake hoses, wiring, etc.
- Lower vehicle to the floor.

7) FINAL CLEARANCE and TORQUE CHECK...

- With vehicle on floor, cycle steering lock-to-lock and inspect the tires / wheels, and the steering, suspension, and brake systems for proper operation, tightness, and adequate clearance.

8) HEADLIGHTS...

- Readjust headlights to proper setting.

9) SUPERLIFT WARNING DECAL...

- Install the WARNING TO DRIVER decal on the inside of the windshield, or on the dash, within driver’s view. Refer to the “NOTICE TO DEALER AND VEHICLE OWNER” section below.

10) ALIGNMENT...

- On solid axle applications, alignment is not significantly altered by a 1" to 2" lift AAL. But, we suggest that alignment be checked to ensure correct tire wear characteristics and driveability.

NOTE: On Ford F250 / 350 trucks with IFS, camber and toe angles must be reset to factory specifications.

IMPORTANT PRODUCT USE INFORMATION

As a general rule, the taller a vehicle is, the easier it will roll over. Offset, as much as possible, what is lost in roll over resistance by increasing tire track width. In other words, go “wide” as you go “tall”. Many sportsmen remove their mud tires after winter / hunting season and install ones more appropriate for street driving; always use as wide a tire and wheel combination as possible to enhance vehicle stability.

We strongly recommend, because of roll over possibility, that the vehicle be equipped with a functional roll bar and cage system. Seat belts and shoulder harnesses should be worn at all times. Avoid situations where a side rollover may occur.

Generally, braking performances and capabilities are decreased when significantly larger / heavier tires and wheels are used. Take this into consideration while driving.

Do not add, alter, or fabricate any factory or aftermarket parts to increase vehicle height over the intended height of the Superlift product purchased. Mixing component brands is not recommended.

Most states have some type of law limiting vehicle height. The amount of lift allowed, and how the lift may be achieved, varies greatly. Several states offer exemptions for farm or commercially registered vehicles. It is the owner’s responsibility to check state and local laws to ensure that their vehicle will be in compliance.

Superlift makes no claims regarding lifting devices and excludes any and all implied claims. Superlift will not be responsible for any altered product or any improper installation or use of our products.

We will be happy to answer any questions concerning the design, function, and correct use of our products.

IMPORTANT MAINTENANCE INFORMATION

It is the ultimate buyer's responsibility to have all bolts / nuts checked for tightness after the first 100 miles and then every 1000 miles. The steering, suspension and driveline systems, along with wheel alignment should be inspected by a qualified professional mechanic at least every 3000 miles.

NOTICE TO DEALER AND VEHICLE OWNER

Any vehicle equipped with a Superlift lifting device must have the enclosed "Warning to Driver" decal installed on the inside of the windshield or on the vehicle's dash, within driver's view. The "Warning to Driver" decal is to act as a constant safety reminder for whoever may be operating the vehicle. The WARRANTY IS VOID unless this decal is in place. **INSTALLING DEALER...** It is your responsibility to install warning decal and forward these installation instructions to the vehicle owner for review of warnings, product use and maintenance information. Replacement warning decals are available free upon request. These instructions are to be kept with the vehicle registration papers and owners manual for the service life of the vehicle.

SUPERLIFT LIMITED LIFETIME WARRANTY

Suspension products bearing the Superlift (LKI Ent.) name are warranted for as long as the original purchaser owns the vehicle that the LKI product was originally installed on. This warranty is non-transferable. Warranty covers only the product, no labor, time loss, or freight incurred. Any product that has been abused, altered, incorrectly installed, or used in competition is not covered. Product finish, spring bushings, Polyurethane products, and normal wear is not covered. The LKI product is subject to replacement or repair. No other warranties are expressed or implied. An authorized Superlift dealer must inspect the part in question and confirm that the "Warning to Driver" decal is properly displayed. A copy of the sales invoice is required for warranty consideration.